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# Phase equilibria of the Ba-Sm-Y-Cu-O system for coated conductor applications

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#### ABSTRACT

The complex phase relationships near the BaO-poor region of the quaternary Ba-Sm-Y-Cu-O oxide system prepared in pure air  $(p_{0_2}=22 \text{ kPa}, 950\,^{\circ}\text{C})$  and in 0.1% O<sub>2</sub>  $(p_{0_2}=100\,\text{Pa}, 810\,^{\circ}\text{C})$  have been determined. This investigation also included the subsolidus compatibilities in ten subsystems (Ba-Sm-Y-O, Ba-Sm-Cu-O, Ba-Y-Cu-O, Sm-Y-Cu-O, Ba-Sm-O, Ba-Y-O, Ba-Cu-O, Sm-Y-O, Sm-Cu-O, and Y-Cu-O), and the homogeneity range of five solid solutions (Ba(Sm<sub>x</sub>Y<sub>2-x</sub>)CuO<sub>5</sub>, (Sm,Y)<sub>2</sub>O<sub>3</sub>, (Sm,Y)<sub>2</sub>CuO<sub>4</sub>, (Y,Sm)<sub>2</sub>Cu<sub>2</sub>O<sub>5</sub>, and Ba(Sm,Y)<sub>2</sub>O<sub>4</sub>). The single phase range of the superconductor solid solution, (Ba<sub>2-x</sub>Sm<sub>x</sub>)(Sm<sub>1-y</sub>Y<sub>y</sub>)Cu<sub>3</sub>O<sub>6+z</sub>, and the phase compatibilities in its vicinity, which are particularly important for processing, are described in detail. The phase equilibrium data of the Ba-Sm-Y-Cu-O system will enable the improvement of the intrinsic superconducting properties of second-generation wires, and facilitate the flux-pinning process.

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#### 1. Introduction

Current economic and environmental issues demand improvements in electrical distribution grids for more efficient utilization of energy resources. High-temperature superconductors have demonstrated potential for meeting these needs [1]. There is continued effort within the high  $T_{\rm c}$  community on research and development of coated conductors for wire and tape applications [2–7]. These coated conductors are based on Ba<sub>2</sub>YCu<sub>3</sub>O<sub>6+z</sub> (Y-213) and Ba<sub>2</sub>RCu<sub>3</sub>O<sub>6+z</sub> (R-213, R=lanthanides) as the principal superconductors. Y-213 and R-213 can be deposited on flexible substrates using various approaches, including the BaF<sub>2</sub> technique [8–14]. The resulting tapes show excellent current-carrying capability. Phase equilibrium data on the multi-component phase relationships of mixed lanthanide high temperature superconductor phases are important for coated conductor wire/tape processing.

Since an understanding of the detailed multi-component phase equilibrium relationships in the vicinity of the superconductor solid solutions will facilitate optimization of coated conductor processing, our goal is to provide critical data for these single phase solid solutions. Such data will enable improvement of the intrinsic superconducting properties of second-generation wires and the associated flux-pinning processes. For example, one can

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tailor superconducting and melting properties of the mixed lanthanide 213 solid solutions by substitution of larger lanthanides on the Ba site, and also by mixing larger lanthanide ions (R) with smaller ones (R'). MacManus-Driscoll et al. reported that compositions in the ( $Ba_{2-x}Sm_x$ )( $Sm_{1-y}Y_y$ )Cu<sub>3</sub>O<sub>6+z</sub> system give rise to enhanced  $J_c$  properties [15]. The compatibilities of this solid solution with its neighboring phases are crucial as a reference for coated conductor processing as well as for property investigations.

This paper reports the complex phase equilibria of the Ba–Sm–Y–Cu–O system as well as the single phase solid solution region of  $(Ba_{2-x}Sm_x)(Sm_{1-y}Y_y)Cu_3O_{6+z}$ . Since X-ray patterns are important to serve as standards for phase analysis, we have also prepared reference X-ray powder diffraction patterns of selected solid solutions in the  $(Ba_{2-x}Sm_x)(Sm_{1-y}Y_y)Cu_3O_{6+z}$  and  $Ba(Sm_xY_{2-x})CuO_5$  systems to be included in the Powder Diffraction File (PDF, produced by the International Centre for Powder Diffraction (ICDD) [16]).

# 2. Experimental<sup>1</sup>

# 2.1. Sample synthesis

Ten end members that constitute various multi-component regions in the Ba-Sm-Y-Cu-O system were synthesized and used as master batches for preparing nine individual batches of Ba<sub>2</sub>SmCu<sub>3</sub>O<sub>6+2</sub>, Ba<sub>2</sub>YCu<sub>3</sub>O<sub>6+2</sub>, BaSm<sub>2</sub>CuO<sub>5</sub> (Sm-121), BaY<sub>2</sub>CuO<sub>5</sub> (Y-121), BaSm<sub>2</sub>O<sub>4</sub>, BaY<sub>2</sub>O<sub>4</sub>, Sm<sub>2</sub>CuO<sub>4</sub>, Y<sub>2</sub>Cu<sub>2</sub>O<sub>5</sub>, and BaCuO<sub>2</sub>. These

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master batches were prepared by heat-treating a stoichiometric mixture of BaCO<sub>3</sub>, Sm<sub>2</sub>O<sub>3</sub>, Y<sub>2</sub>O<sub>3</sub>, and CuO. Samples were weighed out with < 1.0% (relative) estimated uncertainty for component compositions of 10-100 mol%, and < 5% (relative) estimated uncertainty for component compositions with less than 10 mol%. Following this, samples were well-mixed and calcined first at 850 °C, followed by final annealing at 900-1000 °C for about 15 days with intermediate grindings to ensure single phase properties. Samples were prepared using different combinations of these nine master batches as well as using Y<sub>2</sub>O<sub>3</sub>, Sm<sub>2</sub>O<sub>3</sub>, and CuO, depending on the equilibrium regions of the Ba-Sm-Y-Cu-O system under investigation (tables listing the 274 compositions investigated in this study have been deposited as Supplementary Tables (Tables S1-S3)). For samples prepared in air, the heattreatment procedure was: 850 °C for 20 h, 900 °C for 20 h, 930 °C for 20 h, and 950 °C for 100-400 h with intermediate grindings. For samples prepared in  $p_{O_2} = 100 \text{ Pa}$ , samples were heat-treated at 810 °C for 40-200 h with intermediate grindings.

To study the range of the solid solution  $(Ba_{2-x}Sm_x)$   $(Sm_{1-y}Y_y)Cu_3O_{6+z}$ , two sets of 75 samples were prepared using high temperature solid state methods in  $p_{0_2}$  = 100 Pa (810 °C for 40–200 h) and in pure air (950 °C for 100–400 h) with intermediate grindings.

The experimental conditions used in this study were selected in consultation with an industry/university/government advisory group to correspond to processing parameters employed by those most active in developing high  $T_{\rm c}$  products for wire and cable applications.

#### 2.2. Phase identification using X-ray diffraction

X-ray powder diffraction was used to identify the phases synthesized, to confirm phase purity, and to determine phase relationships. A computer-controlled automated Philips diffract-ometer equipped with a  $\theta$ -compensation slit and CuK $\alpha$  radiation was operated at 45 kV and 40 mA. The radiation was detected by a scintillation counter and a solid-state amplifier. All X-ray patterns were measured using a hermetic cell designed for air-sensitive materials [17]. The Siemens software package and the reference X-ray diffraction patterns of the Powder Diffraction File (PDF) [16] were used for performing phase identification.

#### 2.3. Structural studies and reference patterns

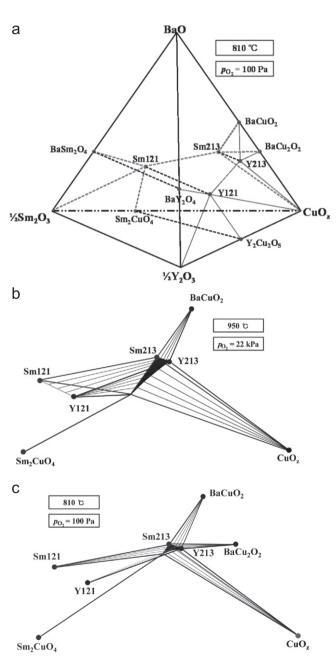
To study the structure and prepare X-ray reference patterns, the X-ray Rietveld refinement technique (GSAS Suite) [18,19] was applied (neutron diffraction was not used because of neutron absorption by Sm). The structures of selected (Ba<sub>2-x</sub>Sm<sub>x</sub>) (Sm<sub>1-y</sub>Y<sub>y</sub>)Cu<sub>3</sub>O<sub>6+z</sub> and Ba(Sm<sub>x</sub>Y<sub>2-x</sub>)CuO<sub>5</sub> phases were determined using a Bruker XRD D8 Diffractometer equipped with a VANTEC-1 position-sensitive detector. Diffraction patterns were collected (CuK $\alpha$  radiation, 40 kV, 40 mA, 0.3° divergence slit) from 8° to 140° 2 $\theta$  using Ni-filtered CuK $\alpha$  radiation, and counting for 0.3 s/step. The specimens were mounted as acetone slurries on zero-background cells, and were rotated rapidly during data collection. The background was described by a 6-term shifted Chebyshev function of the first kind.

Reference X-ray patterns of selected members of the  $(Ba_{2-x}Sm_x)(Sm_{1-y}Y_y)Cu_3O_{6+z}$  and  $Ba(Sm_xY_{2-x})CuO_5$  systems were prepared using a Rietveld pattern decomposition technique. These patterns represent ideal specimen patterns. They are corrected for

systematic errors in both d and I. The reported peak positions are calculated from the refined lattice parameters, as these positions represent the best measure of the true positions. For peaks resolved at the instrument resolution function, the individual peak positions are reported. For overlapping peaks, the intensity-weighted average peak position is reported with multiple indices. For marginally resolved peaks, individual peaks are reported to more accurately simulate the visual appearance of the pattern.

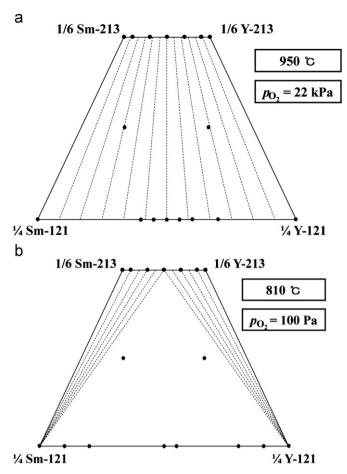
#### 3. Results and discussion

The phase relations in the vicinity of BaO poor region of the Ba–Sm–Y–Cu–O system under both pure air ( $p_{O_2}$  = 22 kPa)



**Fig. 1.** (a) Phase diagram overview of the Ba–Sm–Y–Cu–O system in the BaO-poor region prepared in  $p_{0_2}=100$  Pa, 810 °C (overview prepared at  $p_{0_2}=22$  kPa, 950 °C is similar, without the presence of BaCu<sub>2</sub>O<sub>2</sub>), (b) schematic illustrating the tie line relationships in the vicinity of the  $(Ba_{2-x}Sm_x)(Sm_{1-y}Y_y)Cu_3O_{6+z}$  solid solution at  $p_{0_2}=22$  kPa, 950 °C, and (c) schematic at  $p_{0_2}=100$  Pa, 810 °C.

<sup>&</sup>lt;sup>1</sup> The purpose of identifying the equipment in this article is to specify the experimental procedure. Such identification does not imply recommendation or endorsement by the National Institute of Standards and Technology.

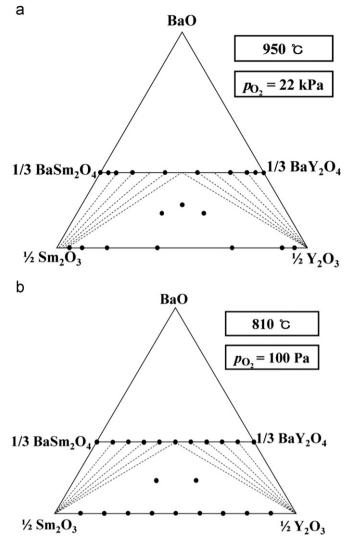


**Fig. 2.** Phase diagram of the Ba<sub>2</sub>SmCu<sub>3</sub>O<sub>6+z</sub>–Ba<sub>2</sub>YCu<sub>3</sub>O<sub>6+z</sub>–BaSm<sub>2</sub>CuO<sub>5</sub>–BaY<sub>2</sub>CuO<sub>5</sub> system prepared in (a) pure air ( $p_{0_2}$  = 22 kPa, 950 °C) and (b)  $p_{0_2}$  = 100 Pa, 810 °C.

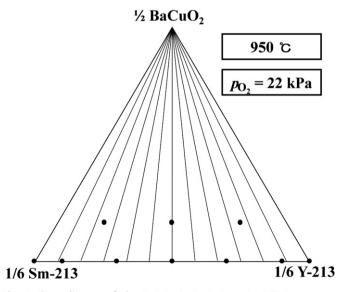
and  $p_{O_2} = 100 \, \text{Pa}$  are presented in Figs. 1–8. Because the  $(\text{Ba}_{2-x}\text{Sm}_x)(\text{Sm}_{1-y}\text{Y}_y)\text{Cu}_3\text{O}_{6+z}$  phase is a solid solution, some of the tie-lines to the neighboring phases are in the form of tie-line bundles. The tie-line connections and tie-line bundles between these solid solutions were estimated using X-ray data for the experimental compositions plotted in the figures. The equilibria of the Ba–Sm–Y–Cu–O system under pure air and under  $p_{O_2} = 100 \, \text{Pa}$  are in general very similar except for the ranges of the solid solutions. Also, under  $p_{O_2} = 100 \, \text{Pa}$ , there is an additional reduced phase, BaCu<sub>2</sub>O<sub>2</sub>.

# 3.1. Ba-Sm-Y-Cu-O system

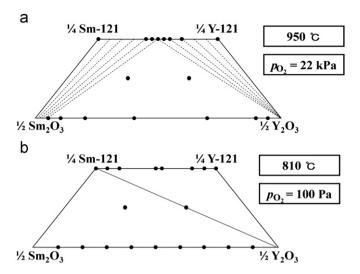
Before we describe the phase equilibria of the mixed lanthanide Ba-Sm-Y-Cu-O system, a brief review of the phase diagrams of the Ba-Sm-Cu-O [20] and Ba-Y-Cu-O systems [21] is useful, particularly the solid solution extent of the  $(Ba_{2-x}Sm_x)(Sm_{1-y}Y_y)Cu_3O_{6+z}$  phase. It has been observed that under  $p_{0} = 100 \,\mathrm{Pa}$ , because of the close match of ionic radius between Sm3+ and Ba2+ [22], there are several solid solution series in the diagram. Also, the solid solution range in  $Ba_{2-x}Sm_{1+x}Cu_3O_{6+z}$  is much larger when the samples are prepared in pure air than in  $p_{0_2} = 100 \,\mathrm{Pa}$ . In the case of Y-containing systems, since there is a substantial difference of ionic radius between  $Y^{3+}$  and  $Ba^{2+}$ , and Ba occupies a large cage in this structure, there is no detectable substitution of Y in the Ba site. A comparison of the Ba-Sm-Cu-O and the Ba-Y-Cu-O diagrams also reveals a difference in phase formation in the R-Cu-O systems. For example, the Y<sub>2</sub>Cu<sub>2</sub>O<sub>5</sub> phase was found in



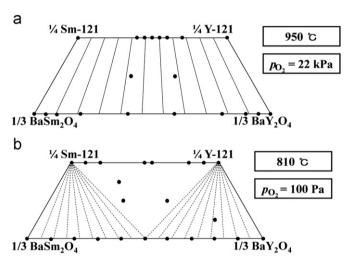
**Fig. 3.** Phase diagram of the  $BaSm_2O_4-BaY_2O_4-Sm_2O_3-Y_2O_3$  system prepared in (a) pure air ( $p_{O_2}=22$  kPa, 950 °C) and (b)  $p_{O_2}=100$  Pa, 810 °C.



**Fig. 4.** Phase diagram of the BaCuO<sub>2</sub>–Ba<sub>2</sub>SmCu<sub>3</sub>O<sub>6+z</sub> –Ba<sub>2</sub>YCU<sub>3</sub>O<sub>6+z</sub> system prepared in pure air ( $p_{O_2}$  = 22 kPa, 950 °C). Phase diagram prepared in  $p_{O_2}$  = 100 Pa, 810 °C is similar.



**Fig. 5.** Phase diagram of the BaSm<sub>2</sub>CuO<sub>5</sub>–BaY<sub>2</sub>CuO<sub>5</sub>–Sm<sub>2</sub>O<sub>3</sub> –Y<sub>2</sub>O<sub>3</sub> system prepared in (a) pure air ( $p_{O_2}$ =22 kPa, 950 °C) and (b)  $p_{O_2}$ =100 Pa, 810 °C.



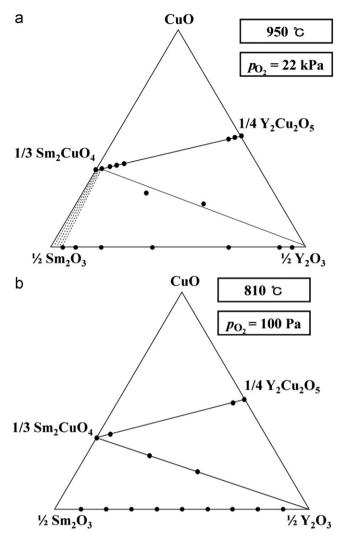
**Fig. 6.** Phase diagram of the BaSm<sub>2</sub>CuO<sub>5</sub>–BaY<sub>2</sub>CuO<sub>5</sub>–Sm<sub>2</sub>O<sub>3</sub>–Y<sub>2</sub>O<sub>3</sub> system prepared in (a) pure air ( $p_{O_2}$ =22 kPa, 950 °C) and (b)  $p_{O_2}$ =100 Pa, 810 °C.

the  $Y_2O_3$ –CuO system while  $Sm_2CuO_4$  is the stable phase found in the  $Sm_2O_3$ –CuO system.

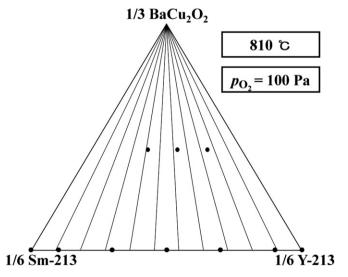
Fig. 1a gives the phase diagram compatibilities of the Ba-Sm-Y-Cu-O system prepared at 810 °C under  $p_{0_2} = 100 \text{ Pa}$ ; the compatibilities at 950 °C in air are similar except for the absence of BaCu<sub>2</sub>O<sub>2</sub>. Fig. 1a shows an overview of Ba-Sm-Y-Cu-O phase relations in the BaO-poor region such that the compatibilities involving the Sm213-Y213-Y121-Sm121 plane are outlined. The detailed phase equilibria are more complicated in that the Sm213 and Y213 solid solutions extend below this plane. The general formula describing this solid solution is (Ba<sub>2-x</sub>Sm<sub>x</sub>)  $(Sm_{1-y}Y_y)Cu_3O_{6+z}$ , as shown schematically in Fig. 1b and c, and the solid solution limits are shown in more detail in Fig. 9. Thus, the  $(Ba_{2-x}Sm_x)(Sm_{1-y}Y_y)Cu_3O_{6+z}$  solid solutions are connected to the Y121-Sm121 solid solutions by three-dimensional tie-line bundles, as indicated. The individual subsystems of the Ba-Sm-Y-Cu-O system, including the tie-line relationships and solid solution ranges of the different phases, are described separately in more detail in ternary oxide diagrams (Figs. 2-9).

# 3.1.1. Ba–Sm–Y–Cu–O subsystems

Figs. 2–8 give the phase equilibria of the subsystems of  $Ba_{2-x}Sm_{1+x}Cu_3O_{6+z}-Ba_2YCu_3O_{6+z}-BaSm_2CuO_5-BaY_2CuO_5$ ,



**Fig. 7.** Phase diagram of the Sm121–Y121–BaSm<sub>2</sub>O<sub>4</sub>–BaY<sub>2</sub>O<sub>4</sub> system prepared in (a) pure air  $(p_{0_2} = 22 \text{ kPa}, 950 ^{\circ}\text{C})$  and (b)  $p_{0_2} = 100 \text{ Pa}, 810 ^{\circ}\text{C}$ .

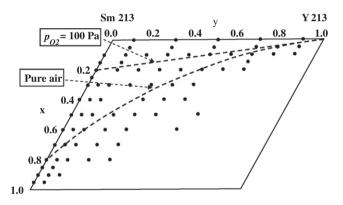


**Fig. 8.** Phase diagram of the BaCu<sub>2</sub>O<sub>2</sub>–Ba<sub>2</sub>SmCu<sub>3</sub>O<sub>6+z</sub>–Ba<sub>2</sub>YCu<sub>3</sub>O<sub>6+z</sub> system in  $p_{O_1}$  = 100 Pa, 810 °C.

CuO<sub>5</sub>–BaSm<sub>2</sub>O<sub>4</sub>–BaY<sub>2</sub>O<sub>4</sub>. Under  $p_{O_2}$  = 100 Pa, an additional equilibrium assemblage of BaCu<sub>2</sub>O<sub>2</sub>–Ba<sub>2</sub>– $_x$ Sm<sub>1+ $_x$ </sub>Cu<sub>3</sub>O<sub>6+ $_z$ </sub>–Ba<sub>2</sub>YCu<sub>3</sub>O<sub>6+ $_z$ </sub> was obtained as compared to the assemblages observed in air. While some of these systems have similar equilibrium relations, others are substantially different. For example, at 950 °C in pure air, the Ba(Sm<sub> $_x$ </sub>Y<sub>2- $_x$ </sub>)CuO<sub>5</sub> phase ('green phase') has a complete solid solution, however, at  $p_{O_2}$  = 100 Pa and 810 °C, only a negligibly small extent was found. Because of this major difference, systems that involve the green phase solid solutions show substantially different equilibrium tie line distributions.

3.1.1.1.  $Ba_2SmCu_3O_{6+z}$ – $Ba_2YCu_3O_{6+z}$ – $BaSm_2CuO_5$ – $BaY_2CuO_5$ . In pure air, both  $(Ba_{2-x}Sm_x)(Sm_{1-y}Y_y)Cu_3O_{6+z}$  and  $Ba(Sm_xY_{2-x})CuO_5$  phases form complete solid solutions. Tie-line bundles were found connecting these two series of solid solutions, as expected. However, under  $p_{O_2}$  = 100 Pa and 810 °C, neither of the  $BaSm_2CuO_5$  or  $BaY_2CuO_5$  phases has a significant amount of solid solution, therefore different tie-lines relationships were found and as shown in Fig. 2a and b.

3.1.1.2.  $BaSm_2O_4 - BaY_2O_4 - Sm_2O_3 - Y_2O_3$ . In pure air,  $Sm_2O_3$  has a very small solid solution region with a limit at  $(Sm_{0.8}Y_{0.2})_2O_3$  and  $Y_2O_3$  is a point compound. The  $Ba(Sm,Y)_2O_4$  phase forms a complete solid solution in pure air and in 100 Pa  $O_2$ . In pure air (Fig. 3a), the three-phase equilibrium is defined by  $(Sm_{0.8}Y_{0.2})_2O_3 - Ba(Sm_{0.5}Y_{0.5})_2O_4 - Y_2O_3$ . Under  $p_{O_2} = 100$  Pa (Fig. 3b), similar tie line



**Fig. 9.** The experimental boundaries of the solid solution regions of  $(Ba_{2-x}Sm_x)(Sm_{1-y}Y_y)Cu_3O_{6+z}$  prepared in pure air  $(p_{O_2}=22 \text{ kPa}, 950 ^{\circ}\text{C})$  and in  $p_{O_1}=100 \text{ Pa}, 810 ^{\circ}\text{C}$ .

bundles were found, except that no  $Sm_2O_3$  solid solution was observed.

3.1.1.3.  $BaCuO_2$ – $Ba_2SmCu_3O_{6+z}$ – $Ba_2YCu_3O_{6+z}$ . Under both conditions of pure air and  $p_{O_2}$  = 100 Pa, tie-lines are found originating from  $BaCuO_2$  and extending to the  $(Ba_{2-x}Sm_x)(Sm_{1-y}Y_y)Cu_3O_{6+z}$  solid solutions, which are continuous (Fig. 4).

3.1.1.4.  $BaSm_2CuO_5-BaY_2CuO_5-Sm_2O_3-Y_2O_3$ . In pure air (Fig. 5a),  $Ba(Sm_xY_{2-x})CuO_5$  forms a complete solid solution, but  $Sm_2O_3$  only forms a small solid solution with  $Y_2O_3$ , with a limit at  $(Sm_{0.8}Y_{0.2})_2O_3$ . Under  $p_{O_2}=100$  Pa (Fig. 5b), none of the  $BaSm_2-CuO_5$ ,  $BaY_2CuO_5$ ,  $Sm_2O_3$ , or  $Y_2O_3$  phases exhibits any significant amount of solid solution; a tie-line was found between  $BaSm_2-CuO_5$  and  $Y_2O_3$  instead.

3.1.1.5.  $BaSm_2CuO_5-BaY_2CuO_5-BaSm_2O_4-BaY_2O_4$ . In pure air, both  $Ba(Sm_xY_{2-x})CuO_5$  and  $Ba(Sm,Y)_2O_4$  phases form complete solid solutions, therefore tie-line bundles run between the two solid solution series. However, under  $p_{O_2} = 100 \, Pa$ , the extent of the solid solution range for  $BaSm_2CuO_5$  and  $BaY_2CuO_5$  is negligible. The approximate tie-line relationships between  $Ba(Y,Sm)_2O_4$ ,  $BaSm_2CuO_5$  and  $BaY_2CuO_5$  are shown in Fig. 6a (pure air) and b ( $p_{O_2} = 100 \, Pa$ ).

3.1.1.6.  $Sm_2CuO_4 - Y_2Cu_2O_5 - Sm_2O_3 - Y_2O_3$ . Results of the pure air experiments indicated that only  $Sm_2CuO_4$  and  $Sm_2O_3$  have solid solutions (with limits at  $(Sm_{0.9}Y_{0.1})_2CuO_4$  and  $(Sm_{0.8}Y_{0.2})_2O_3$ ), respectively. A tie-line was found between  $(Sm_{0.9}Y_{0.1})_2CuO_4$  and  $Y_2O_3$  (Fig. 7a). In the system prepared under  $P_{O_2} = 100$  Pa, the tie-line exists between  $Sm_2CuO_4$  and  $Y_2O_3$ , with no solid solution detected (Fig. 7b).

3.1.1.7.  $BaCu_2O_2-Ba_2SmCu_3O_{6+z}-Ba_2YCu_3O_{6+z}$ . This equilibrium only exists in the reduced system of  $p_{O_2}=100$  Pa, as  $BaCu_2O_2$  is not stable in air. Since the  $Ba_2SmCu_3O_{6+z}$  and  $Ba_2YCu_3O_{6+z}$  phases form a complete solid solution, the tie-lines in this  $BaCu_2O_2-Ba_2SmCu_3O_{6+z}-Ba_2YCu_3O_{6+z}$  system basically originate from

**Table 1** Refined lattice parameters of the  $Ba_{2-x}(Sm_{0.9+x}Y_{0.1})Cu_3O_{6+z}$  solid solution (in pure air,  $p_{O_2} = 0.22$  MPa, 950 °C).

x Space group	0.1 Pmmm(47)	0.2 Pmmm(47)	0.4 P4/mmm(123)	0.6 P4/mmm(123)
a (Å)	3.84752(5)	3.85958(8)	3.86932(4)	3.86505(5)
b (Å)	3.89755(10)	3.88677(12)		
c (Å)	11.7044(2)	11.6808(4)	11.6163(3)	11.5636(3)
$V(\mathring{A}^3)$	175.52(2)	175.22(2)	173.92(1)	172.74(1)

**Table 2** Refined lattice parameters of the orthorhombic 'green phase' (space group Pnma (no. 62)) in Ba(Sm<sub>x</sub>Y<sub>2-x</sub>)CuO<sub>5</sub> compounds (in pure air,  $p_{O_2} = 0.22$  MPa, 950 °C). The average lattice parameters of BaY<sub>2</sub>CuO<sub>5</sub> (x = 0) from 11 literature sources [26–36] are a = 12.174(14) Å, b = 5.657(3) Å, c = 7.131(3) Å, V = 491.28(71) Å<sup>3</sup>.

х	0.2	0.4	0.8	1.0	1.6	1.8
a (Å)	12.1900(2)	12.2300(2)	12.2898(3)	12.31408	12.3889(4)	12.3994(3)
b (Å)	5.66263(10)	5.67703(9)	5.69958(13)	5.71002	5.7509(2)	5.75789(13)
c (Å)	7.13771(14)	7.15662(13)	7.1882(2)	7.20280	7.2616(3)	7.2714(2)
$V(\mathring{A}^3)$	492.70(3)	496.89(2)	503.51(2)	506.45	517.38(1)	519.14(2)

 $BaCu_2O_2$  and connect to the entire  $(Ba_{2-x}Sm_x)(Sm_{1-y}Y_y)Cu_3O_{6+z}$  solid solution (Fig. 8).

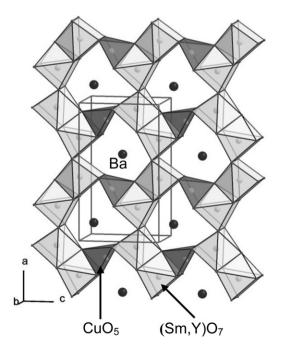
### 3.2. Solid solution $(Ba_{2-x}Sm_x)(Sm_{1-y}Y_y)Cu_3O_{6+z}$

A comparison of the size of the solid solution indicates that it is larger under higher oxygen partial pressure. With x=0,  $Ba_2(Sm_{1-y}Y_y)Cu_3O_{6+z}$  forms an entire solid solution across. With  $x \neq 0$ , complete solid solution formation between Sm and Y does not occur anymore. In general, it is observed that as Y substitutes into the larger Sm site, the lattice parameter decreases. Table 1 gives the lattice parameters of the series of  $Ba_{2-x}(Sm_{0.9+x}Y_{0.1})-Cu_3O_{6+z}$  as a function of x. As the ionic size of  $Sm^{3+}$  is smaller than that of  $Ba^{2+}$  [22], the more the substitution of Sm into the Ba site, the smaller is the unit cell volume. A monotonic trend was observed. When x=0.1 and 0.2, the structure is orthorhombic (Pmmm) and with  $x \geq 0.4$ , the structure is tetragonal (P4/mmm). The structures of both the orthorhombic and tetragonal  $Ba_2RCu_3O_{6+z}$  phases have been described in detail in the literature [23].

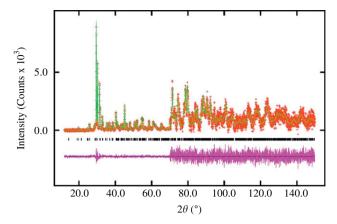
Standard X-ray powder patterns of selected members of  $(Ba_{2-x}Sm_x)(Sm_{1-y}Y_y)Cu_3O_{6+z}$  were prepared and were submitted to ICDD for inclusion in the PDF (Table S4 and Table S5).

#### 3.3. Solid solution $Ba(Sm_xY_{2-x})CuO_5$

The  $BaR_2CuO_5$  (R=lanthanide) phase has two different structure types. When R is large (R=Nd and La), it forms the tetragonal



**Fig. 10.** Structure of  $Ba(Sm_xY_{2-x})CuO_5$ , showing the  $[(Sm,Y)O_7]$  and  $[CuO_5]$  polyhedra sharing edges to form a three-dimensional network whose cages are occupied by Ba ions.



**Fig. 11.** Rietveld refinement for Ba(Sm<sub>0.8</sub>Y<sub>1.2</sub>)CuO<sub>5</sub>. The intermediate row of tick marks indicates the peak positions based on the experimental data of the top pattern. The difference pattern (lower pattern) is plotted at same scale as the top pattern up to  $70^{\circ}$  in  $2\theta$ . From  $2\theta$ = $70^{\circ}$  on, the scale has been magnified 10 times. Refinement residues are  $R_{\rm wp}$ =0.0379,  $R_{\rm p}$ =0.0288,  $R_{\rm F}$ =0.0172,  $R_{\rm F2}$ =0.0277, and  $\gamma^2$ =1.637.

brown phase structure [24–26]. For smaller size of lanthanide, (R=Sm–Lu), it forms the orthorhombic green phase structure.

 $Ba(Sm_xY_{2-x})CuO_5$  is confirmed to be isostructural to the green phase  $BaR_2CuO_5$  analogs [25,26]. When it was prepared in air, a complete solid solution was obtained. The cell parameters of representative members of this solid solution are given in Table 2, and indicate a linear trend. The average lattice parameters of the  $BaY_2CuO_5$  end member obtained from 11 literature sources [26–36] are a=12.174(14) Å, b=5.657(3) Å, c=7.131(3) Å, and V=491.3(7) Å $^3$  (uncertainties are from cited sources). The solid solution extent was much smaller when  $Ba(Sm_xY_{2-x})CuO_5$  was prepared in  $p_{O_2}=100$  Pa.

The general structure of  $Ba(Sm_xY_{2-x})CuO_5$  consists of a three-dimensional network of interconnected [(Sm,Y)O<sub>7</sub>], [BaO<sub>11</sub>], and [CuO<sub>5</sub>] polyhedra, and is analogous to the Y analog [37] (Fig. 10). Standard reference patterns for selected members of  $Ba(Sm_xY_{2-x})CuO_5$  (x=0.2, 0.4, 0.8, 1.6, and 1.8) have been prepared and submitted to ICDD. Fig. 11 gives an example of the Rietveld patterns used to prepare the standard X-ray data.

#### 4. Summary

Since an understanding of the detailed multi-component phase equilibrium relationships in the vicinity of the superconductor solid solution,  $(Ba_{2-x}Sm_x)(Sm_{1-y}Y_y)Cu_3O_{6+z}$ , will allow improvement of coated conductor processing, we have determined the phase compatibilities of  $(Ba_{2-x}Sm_x)(Sm_{1-y}Y_y)Cu_3O_{6+z}$  in the quaternary Ba-Sm-Y-Cu-O oxide system under  $p_{O_2}=100\,Pa$  (810 °C) and in pure air  $(p_{O_2}=22\,kPa,\,950\,^{\circ}C)$ . The corresponding complex phase relationships of the Ba-Sm-Y-Cu-O system near the BaO-poor region have also been determined. As mixed lanthanide systems are increasingly important for coated conductor applications, it is imperative that the phase equilibria information of other mixed lanthanide systems such as that of the (Eu,Y), (Nd,Y), and (Gd,Y)-systems be available in the near future.

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#### Appendix A. Supplemental Information

Supplementary data associated with this article can be found in the online version at doi:10.1016/j.jssc.2010.09.001.

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